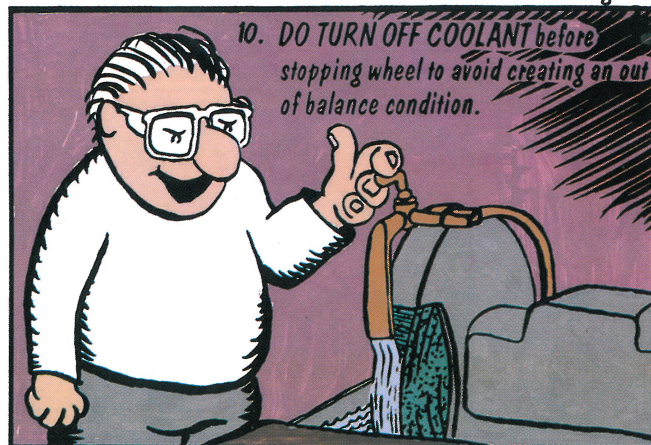
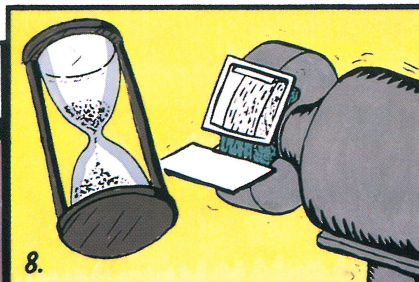
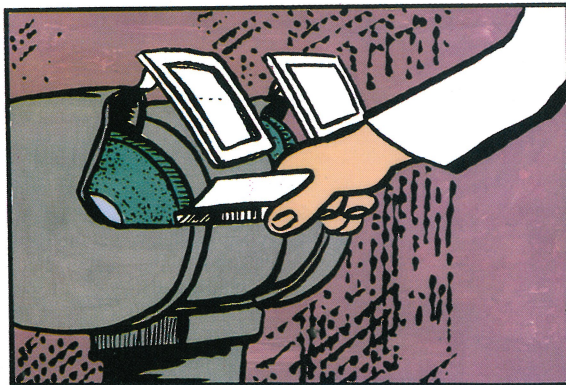
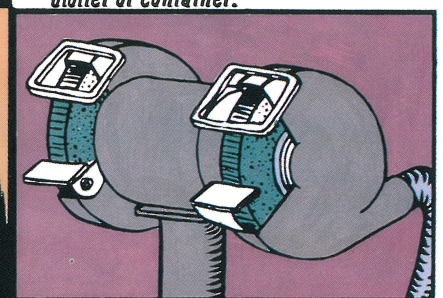
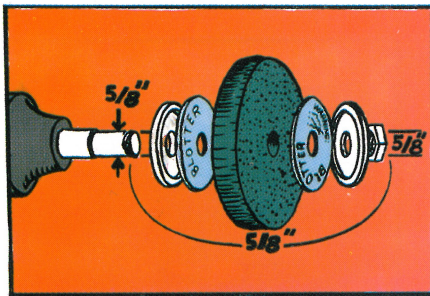
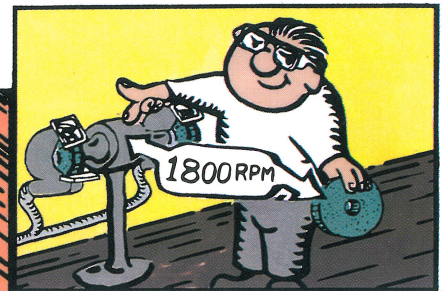
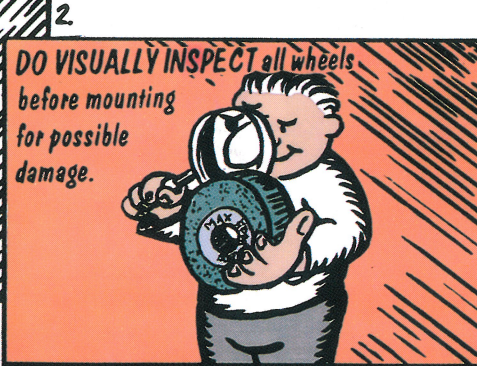
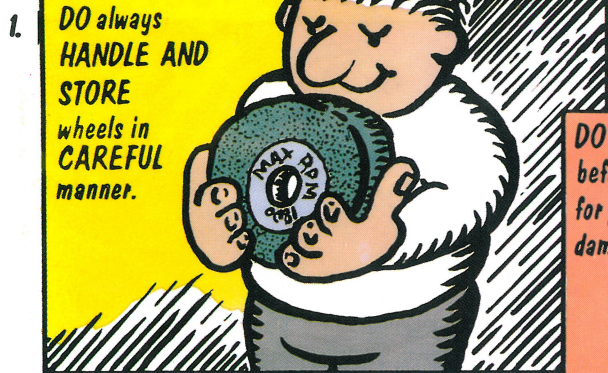


Do's

FOR GRINDING WHEEL USERS

GRINDING
WHEEL
INSTITUTE
GWI

30200 Detroit Road,
Cleveland, Ohio
44145-1967

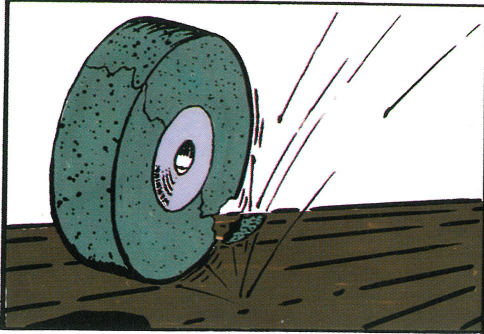


These rules are based on material contained in the American National Standards Institute Safety Requirements B7.1 - "Use, Care & Protection of Abrasive Wheels." FOLLOW THEM.

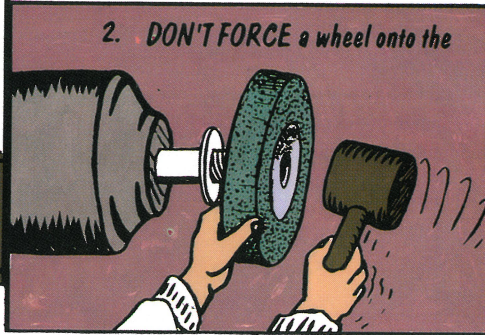
Don'ts FOR GRINDING WHEEL USERS

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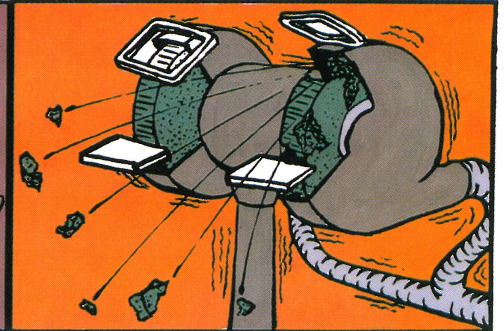


1. **DON'T** use a wheel that has been **DROPPED** or appears to have been abused.

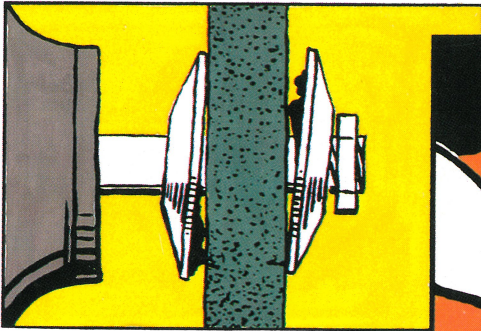


2. **DON'T FORCE** a wheel onto the

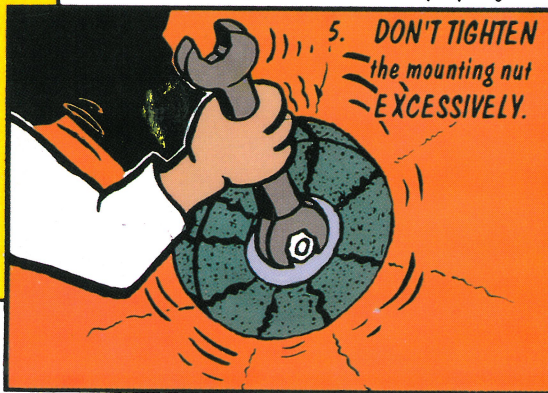
machine **OR ALTER** the size of the mounting hole--if wheel won't fit the machine, get one that will fit properly.



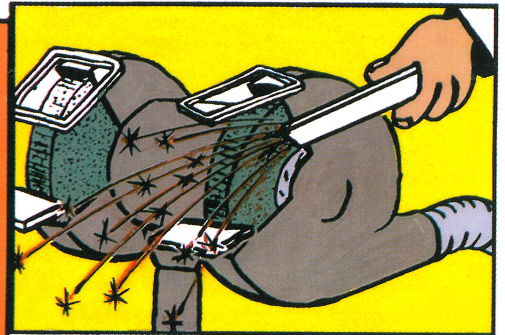
3. **DON'T** ever **EXCEED OPERATING SPEED** established for the wheel.



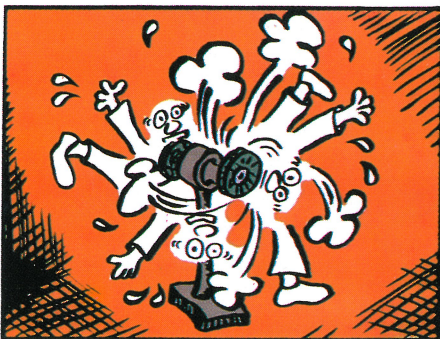
4. **DON'T** use mounting flanges on which the bearing surfaces **ARE NOT CLEAN, FLAT AND SMOOTH.**



5. **DON'T TIGHTEN** the mounting nut **EXCESSIVELY.**



6. **DON'T** grind on the **SIDE** of conventional, straight or Type 1 wheels.



7. **DON'T START** the machine **UNTIL** the **SAFETY GUARD** is properly and securely **IN PLACE.**



8. **DON'T JAM** work into the wheel



9. **DON'T STAND DIRECTLY IN FRONT** of a grinding wheel whenever a grinding wheel is started.



10. **DON'T** grind material for which the **WHEEL IS NOT DESIGNED.**

These rules are based on material contained in the American National Standards Institute Safety Requirements B7.1 - "Use, Care & Protection of Abrasive Wheels." **FOLLOW THEM.**