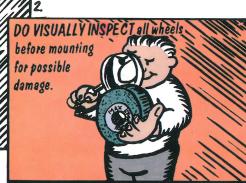


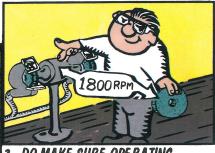
FOR GRINDING WHEEL USERS

GRINDING WHEEL INSTITUTE

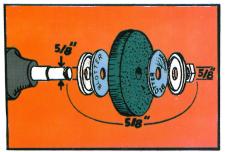
30200 Detroit Road, Cleveland, Ohio 44145-1967





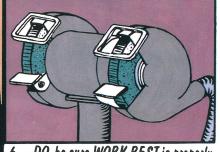


3. DO MAKE SURE OPERATING
SPEED of machine DOES NOT
EXCEED speed marked on wheel, its
blotter or container.



4. DO CHECK MOUNTING FLANGES for equal size, relieved as required & correct diameter.





DO be sure WORK REST is properly ADJUSTED on bench, pedestal, and floor stand grinders.



7. DO always USE SAFETY GUARD that covers a minimum of one-half, (1/2), the grinding wheel.



DO allow NEWLY MOUNTED WHEELS to run at operating speed, with guard in place, for at least one minute before grinding.



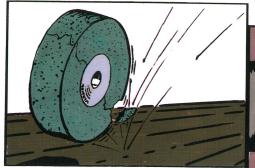
10. DO TURN OFF COOLANT before stopping wheel to avoid creating an out of balance condition.

These rules are based on material contained in the American National Standards Institute Safety Requirements B7.1 - "Use, Care & Protection of Abrasive Wheels." FOLLOW THEM.



GRINDING

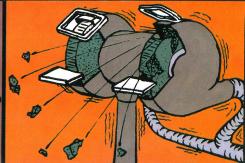
30200 Detroit Road. Cleveland, Ohio 44145-1967



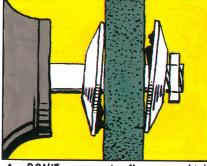
DONT use a wheel that has been DROPPED or appears to have been abused.



machine OR ALTER the size of the mounting hole--if wheel won't fit the machine, get one that will fit properly.



DON'T ever EXCEED OPERATING SPEED established for the wheel.



DON'T use mounting flanges on which the bearing surfaces ARE NOT CLEAN, FLAT AND SMOOTH.



DON'T grind on the SIDE of conventional, straight or Type 1 wheels.



DON'T START the machine UNTIL the SAFETY GUARD is properly and securely IN PLACE.





10. DON'T grind material for which the WHEEL IS NOT DESIGNED.



DON'T STAND DIRECTLY IN FRONT of a grinding wheel whenever a grinding wheel is started.

These rules are based on material contained in the American National Standards Institute Safety Requirements B7.1 - "Use, Care & Protection of Abrasive Wheels." FOLLOW THEM.